

*Adhesion
promoter
and functional
coating*



SOCOGELTM

For more than 40 years, SOCOMORE has been offering a wide range of solutions for preparing and protecting metal surfaces and composite materials in industry.

Its R&D team, **specialist in sol-gel technologies**, develops chromium free solutions to reinforce the corrosion protection and the adhesion properties of paint, bonding systems (...) and to offer new functionalized coatings. Sol-gel solutions get already some approvals by key customers in industry.

SOCOGEL™



What are sol-gels?

The term **sol-gel** is a contraction of the words "solution-gelation". Therefore, the result of a sol-gel process is the formation of a polymer from the creation of a sol (colloidal suspension) and the gelation of this sol to form a network that remains in a constant liquid phase (gel).

The most used molecular precursors in sol-gel processes are transition metals, silicon salts or metal alkoxides. Forming a network of oxides from alkoxides involves hydrolysis and condensation reactions. These condensation, or polymerization, reactions lead to an increasingly condensed solution, which upon drying forms a polymeric network.

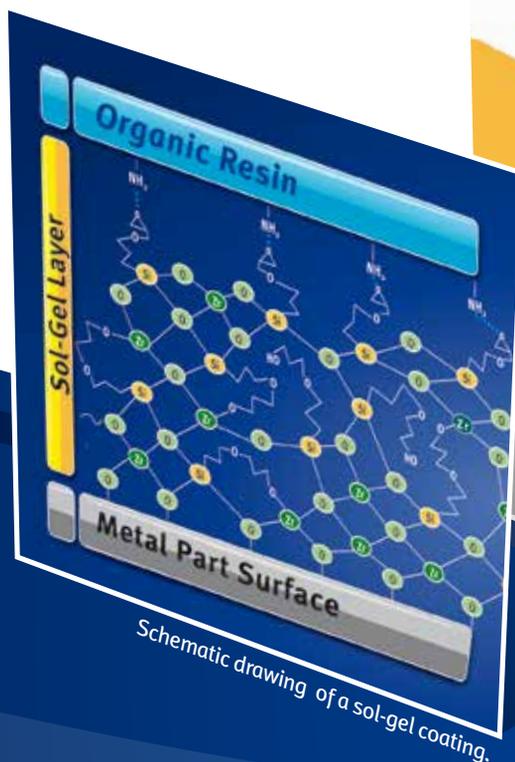
Socomore uses this technology to offer thin layers or coatings with specific properties.

SOCOMORE's sol-gels

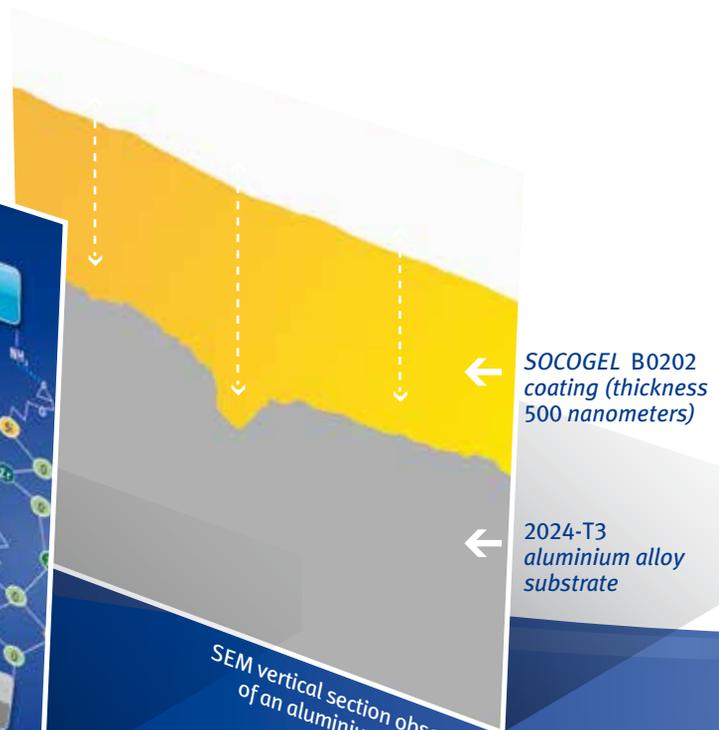
Socomore's sol-gels are water based metal alkoxide solutions that form a cured network through an hydrolysis and condensation reaction. They have been developed from the Airbus and Boeing patents for which Socomore owns a global licence.

They can be used on organic, metallic and mineral surfaces:

- as adhesion promoter for paint or bonding systems,
- as coating with anti-scratch properties, anti-erosion, anti-corrosion, anti-soiling, easy to clean,...
- aesthetic coatings.



Schematic drawing of a sol-gel coating.



SOCOGEL B0202 coating (thickness 500 nanometers)

2024-T3 aluminium alloy substrate

SEM vertical section observation of an aluminium panel coated by SOCOGEL B0202.

| Our products | Adhesion promoter | Anti-corrosion property | Anti-scratch anti-abrasive properties | Prior to bonding | Prior to painting | Metallic substrates | Composite substrates | Mineral substrates | Organic coating |
|--------------------------|-------------------|-------------------------|---------------------------------------|------------------|-------------------|---------------------|----------------------|--------------------|-----------------|
| SOCOGE B0102 | X | | | X | | X | X | | |
| SOCOGE B0202 | X | | | | X | X | X | | |
| SOCOGE B0202 BLUE | X | | | | X | X | X | | |
| SOCOGE A0203 BLUE | X | | | | X | X | X | | X |
| SOCOGE A0104 | X | X | X | | X | X | X | X | |

Characteristics and Benefits

- Trivalent and hexavalent chromium free
- Low VOC content
- Two-components
 - Available in different packaging sizes
 - Colorless or colored products are available to facilitate the visualization of the applications
- Adhesion promoter prior to painting and bonding
- Protective coating and aesthetic properties
 - Can be applied to:
 - metallic substrates: aluminium alloys, titanium alloys, nickel cobalt, stainless steel
 - composite substrates
 - mineral substrates like the glass
 - organic coatings primary type epoxy base or P.U.
 - Preferably applied by spraying
 - No requirement of rinsing after application



The use of SOCOGEL requires a surface preparation that is carried out with aqueous or solvent-based degreasers and/or acid type deoxidizers. That is why Socomore can propose specific ranges: DIESTONE, SOCOCLEAN and SOCOSURF.

SOCOMORE's experience



CUSTOMER REFERENCES

- AIRBUS
- AIRBUS HELICOPTERS
- ALSTOM
- BOEING
- COMAC
- DASSAULT
- ...

INDUSTRIES

- Aerospace
- Automotive
- Railways
- Glass
- Renewable Energies
- Other industries linked to surfaces

SOLUTIONS TO...

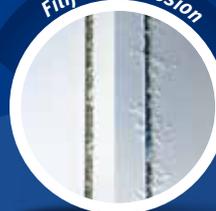
- Substitute chromic conversions
- Solve adhesion problems of paint or other coatings ("Rivet rash" in the aerospace industry, ...)
- Protect surfaces against corrosion scratches, dirtiness
- Improve surface aesthetic appearance

Corrosion resistance (salt spray test)



WITH/WITHOUT
SOCOGE

Filiform corrosion



WITH/WITHOUT
SOCOGE

Abrasive resistance



WITH/WITHOUT
SOCOGE

➔ Examples of applications:

SOCOMORE is working **on improving the SOCOGEL range**

- With its own teams (R&D, Technical Support, ...)
- In partnership within research programs

REINFORCE / DEVELOP THE FOLLOWING PROPERTIES

- **Anti corrosion**
- **Electrical conductivity**
- **Hydrophobicity**
- **Anti-erosion**
- **Scratch resistance**
- **Easy to clean**
- **Oxidation resistance**
- **Temperature resistance**

SOL-GELS AREAS DEVELOPMENT

FACILITATE THE PROCEDURE

- **By immersion**
- **By spraying**
- **Sol-gel single component**

FACILITATES CURING

- **Photo-curing**
- **Curing at room temperature**



➔ To help you make the most appropriate choice, please do not hesitate **to contact us:**

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