# socomore





Our solutions for aerospace maintenance

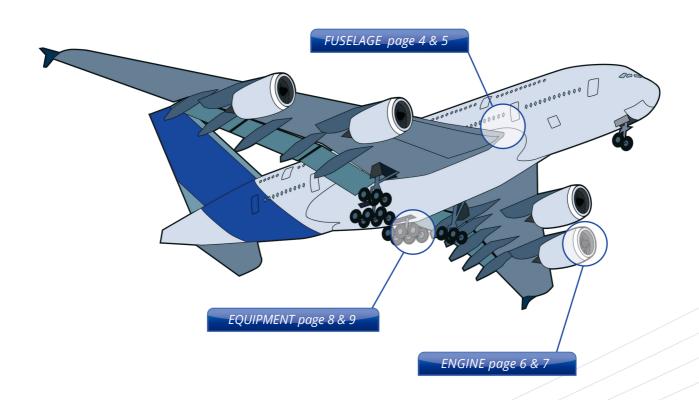
The Surface Company





# socomore

# Our solutions for aerospace maintenance



Quality, operational productivity and cost control are some of the challenges encountered within aerospace MRO (Maintenance, Repair & Overhaul). Aware of these challenges, Socomore offers a complete range of products for aircraft surface maintenance:

- for maintaining engines, fuselages and equipment
- that are approved by most OEMs (Original Equipment Manufacturers)
- → that meet the latest regulatory changes in Health, Safety and
- → Environment that are based on over 40 years of experience in the

aerospace industry
Find the best solution(s) to fit your operations.





# **FUSELAGE**



Discover a complete range of products for surface preparation during maintenance operations of helicopters, civil and military aircraft including paint strippers, aqueous degreasers, solvents, deoxidizers, CICs (Corrosion Inhibitor Compounds) and adhesion promoters (prior to painting or bonding).

# MAINTENANCE PROCESS

Removal of insulating materials (and other equipment)

CIC removal on large surfaces

CIC removal on local repairs and maintenance areas

CIC re-application

Refit of insulating materials (and other equipment)

# Approvals:

Agusta Westland, Airbus, Airbus Military, Airbus Helicopters, ATR, AVIC, BAe, Bell Helicopter, Boeing, Bombardier, Cessna, COMAC, Dassault Aviation, DGA, Embraer, Lockheed Martin, Sikorsky, ....



ROCESSES

# Cleaning

- ➤ Water-based cleaners

  SOCOCLEAN A2519, SOCOCLEAN AQUAFORTE, SYNCLAIR A/C, SYNCLAIR A2 GEL
- Solvent-based preparation, seedning of excess sealant & sanding debris)
  - DIESTONE A8284, DIESTONE A8290, DIESTONE D, DIESTONE DLS, DIESTONE SR, DS 108, HYSO F, SOCOCLEAN A 2501
- ➤ cleaners Technical
  - · Pre-saturated: SATWIPES C86, SOCOSAT I80, SOCOSAT P45, SOCOSAT PPA60, SOCOSAT 15100, SOCOSAT 15233, SÓD®SAT 16400
  - · Dry wipes: SONTARA AC, SONTARA EC, SOCOWIPES, SOCOWIPES VP50
  - · Tack Cloth: TAXFRE
- > Cleaning of paint application equipment
  - · Solvent-based paints: DIESTONE A8284, DIESTONE A8290, DIESTONE E
  - · Water-based paints: DIESTONE G11, SOCOCLEAN PC1

# Paint stripping

- ➤ Chemical paint strippers
  - · Gel paint strippers: SOCOSTRIP A0102N, SOCOSTRIP A0103N, SOCOSTRIP A0212, SPC-909N
  - · Liquid paint strippers: COMORCAP T45,5KEMSTRIP 600, SOCOSTRIP A 4512

# Surface oxide removal

➤ SOCOCLEAN A2711, SOCOSURF A1855

# CIC (Corrosion Inhibitor Compound)removal

- ➤ Water rinsable solvent-based products SOCOSOLV A3582, HYSOMUL MC
- ➤ Solvent-based products

  DIESTONE A8284, DIESTONE DLS, DIESTONE SR

# CIC (Corrosion Inhibitor Compound)re-application

➤ SOCOPAC 25H, SOCOPAC 50S, SOCOPAC 65H, WADIS 24/60

# Adhesion promoter prior to painting or bonding: sol-gel range

➤ SOCOGEL B0102, SOCOGEL B0202, SOCOGEL B0202 BLUE, SOCOGEL A 0203 BLUE

#### SOCOGEL

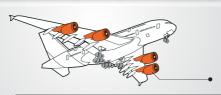
# Why use sol-gel solutions? The SOCOGEL range provides:

improved adhesion or rosion protection when used in conjunction limination of chromates of paint and adhesives with an approved paint schemein surface preparation prior to painting Apply on aluminium alloys, titanium alloys and stainless steels.

Our sol-gel solutions are approved by Airbus, Airbus Helicopters, Boeing and Dassault Aviation.



# **ENGINE**



Magchem & Socomore solutions meet the cleaning needs for cold & hot sections of engine parts and APUs (Auxiliary Power Units). The aim is to improve productivity and the final finish of parts while optimizing operational costs. Our solutions are based on over 40 years of experience in speciality chemicals and are approved by engine manufacturers.

# DEWAXING

Degreasing

Waxing

# **PROCESS**

**Dewaxing** 

Final degreasing

# Approvals:

CFMI, GE, IAE, MTU, Pratt & Whitney, Rolls Royce, Safran Aircraft Engines, Safran Helicopter Engines, ....

# **ENGINE MAINTENANCE PROCESS**

Degreasing of assembled module

Engine disassembly

Parts degreasing

Paint stripping of engine parts

Descaling / Deoxidation

Non Destructive Testing (NDT)\*

Cleaning after NDT

Flash rust protection

Parts repair

*Anti-corrosion protection* 

Degreasing before assembly

Reassembly

<sup>\*</sup> See Sherwin Babbee catalogue to find NDT products

# Cleaning / Degreasing

- On assembled
- ➤ module On parts
  - · Before descaling / deoxidation
  - · Before paint stripping
  - · Before NDT (Non Destructive Testing) · After storage
  - · Before repainting / plating
  - · Before reassembly
  - · After forming / stamping

# ➤ Aqueous degreasers

- · Spray: DG KLEEN, COMORAL DSP, COMORAL DXP
- · Immersion (with or without ultrasound): SOCOCLEAN UCA/UCS, SOLUWAX, SYNCLAIR A/C
- · Thickened degreasers: SYNCLAIR A2 GEL

#### ➤ Solvent-based cleaners

DIESTONE A8287, DIESTONE D, DIESTONE DLS, DIESTONE SR, DS 108, HYSO 93, HYSO 96/3, HYSO F

# ➤ Pre-saturated wipes

SATWIPES C86, SOCOSAT B0, SOCOSAT P45, SOCOSAT PPA60, SOCOSAT 15100, SOCOSAT152360SAT 16400

# Paint stripping of engine parts

- ➤ Aluminium based paints HDL 202
- ➤ Organic paints
  - · Liquid: COMORCAP T45,54EMSTRIP 600, SOCOSTRIP A 4512
  - · Gel: SOCOSTRIP A0103N, SOCOSTRIP A02\$PC-909N

# Descaling / Deoxidation

- ➤ On aluminium / magnesium alloys KEMSTRIP 600
- On titanium alloys
- On low-alloy steels

►HDL 202

On martensitic and austenitic stainless steels, nickel and cobalt-based refractory alloys

- · Option 1: HDL 202 > AP 988 > HDL 2524 > AP 954
- · Option 2: HDL 202 > HDL 2524 > AP 988
- · Option 3: HDL 202 > AP 988 > HDL 2524 > AP 988
- · Option 4: HDL 202 > AP 988 > HDL 2524 > HDL 202
- · Option 5: HDL 202 > HDL 73W > HDL 2524 > HDL73W
- $\cdot$  Option 6: (parts without carbon residues) HDL 73W  $_{\flat}$  HDL 2524  $_{\flat}$  HDL 73W Other options can be recommended by OEMs

# Anti-corrosion Protection with CIC(Corrosion Inhibitor Compound)

➤ SOCOPAC50S, SOCOPAC65H, WADIS 11B, WADIS 24/60

# Flash Rust Protection

➤ CORROTEK

# Dewaxing (complete process)

- ➤ D-SOLV > SYNCLAIR A/C or SOLUWAX
- ➤ D-SOLV SW > SOCOCLEAN UCA / SOCOCLEAN UCS or COMORAL DXP

## NEW

#### HDW73 is a neutral deoxidiser that enables our customers to:

- Increase productivity by having cleaner parts in shorter cycle times
- Reduce maintenance operations with fewer tanks to drain and maintain
   Optimize their surface treatment lines by eliminating a processing tank



# **EQUIPMENT**

protection products.



A full range of cleaners and strippers for landing gears, wheels and brakes developed to replace chlorinated, chromated and NMP-based products and their associated Health, Safety & Environmental issues.

This range also includes anti-corrosion

# BEFORE AND AFTER NON DESTRUCTIVE TESTING

Plash Rust Protection

Non Destructive Testing (NDT)\*

Degreasing

Flash Rust
Protection

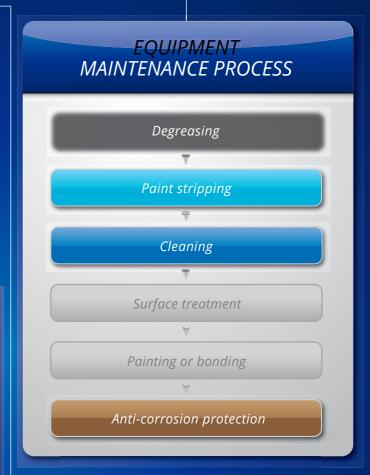
OR
Anti-corrosion
protection
protection

\*See-Sherwin Babbco-catalogue-to find NDT-products

ROCESSES



Collins
Honeywell, Safran Landing
Systems,...



# DEWAXING PROCESS FOR CHROME AND NICKEL PLATING

Degreasing

Waxing

Electroplating

Dewaxing

# Degreasing

- ➤ Technical (Aqueous cleaners) SYNCLAIR A2 GEL, SYNCLAIR A/C
- ►CIC removal
  - · Water rinsable solvent-based SOCOSOLV A3582, HYSOMUL MC product: · Solvent-based pDdttsT@ME A8284, DIESTONE DLS, DIESTONE SR
- ➤ Before NDT (Non Destructive Testing)
  - · Aqueous Degreasers
  - > Spray: COMORAL DSP, COMORAL DXP, SOCOCLEAN & 433
  - > Immersi&MNCLAIR A/C
  - · Solvent DISTONE DLS

# Paint stripping

➤ Liquid COMORCAP T4551, KEMSTRIP 600, SOCOSTRIP A 4512

➤ Gel

SOCOSTRIP A0103N, SOCOSTRIP A0212 (aluminium parts), SPC-909N

# Cleaning

- ➤ Prior to painting & bonding
  - · Solvent-basedDIESTONE A8284, DIESTONE A8290, DIESTONE DLS, DIESTONE SR, HYSO F
  - · Water-based: SOCOCLEAN AQUAFORTE, SOCOCLEAN A2501
  - · Pre-saturated wipes: SATWIPES C86, SOCOSAT I80, SOCOSAT P45, SOCOSAT PPA60, SOCOSAT 15100, SOCOSAT 15233,

# Anti-corrosion Protection with CIC(Corrosion Inhibitor Compound)

➤ SOCOPAC25H, SOCOPAC50S, SOCOPAC65H, WADIS 24/60

# Flash Rust Protection

➤ CORROTEK

# Dewaxing (complete process)

- ➤ D-SOLV > SYNCLAIR A/C or SOLUWAX
- ➤ D-SOLV SW > SOCOCLEAN UCA / SOCOCLEAN UCS or COMORAL DXP

NEW

New generation liquid paint strippers (COMORCAP T 4551, SOCOSTRIP A 4512 and KEMSTRIP 600)

- · Use by immersion
- · NMP-, NEP- and methylene chloride free
- · Approved by Airbus Helicopters & Safran Group



# By choosing our solutions you rely on:

- → Our ability to innovate through the strength of our R&D team, based in Vannes, and our significant investment in R&D that represents 11% of our turnover. Our main areas of development include technologies to reduce VOC emissions (Volatile Organic Compounds) and technologies to replace those labelled as dangerous substances according to various regulations (e.g. hexavalent chromium).
- Our ability to adapt production in Europe, the Americas and Asia to meet demand.
- The availability of our worldwide sales & technical teams to listen to your needs and assist you with using our products.
- Our ISO/EN/AS 9100 certification, meeting the needs of our aerospace customers, and our quality system that puts customer satisfaction at the heart of our organization.
- → Our flexibility and adaptability to your requests.











# SOCOMORE

More trust
Ils nous font confiance

AEROSPACE: AERNNOVA GROUP, AIRBUS, AIRBUS DEFENCE & SPACE, AIRBUS HELICOP-

TERS, AIRBUS MILITARY, AIR CANADA, AIR FRANCE INDUSTRIES, AIR LIVERY, AIRTECH,

ALITALIA, AMECO, ARMÉE DE L'AIR FRANÇAISE, AVIC, BAE, BELL HELICOPTER, BOEING, BOMBARDIER, BRITISH AIRWAYS, CESSNA, COLLINS AEROSPACE, COMAC, DAHER-SOCATA, DASSAULT AVIATION, EMBRAER, FEDEX, GAMECO, GENERAL ELECTRIC, IBERIA, LATECOERE, LEONARDO (ALENIA AERMACCHI AGUSTA WESTLAND), LUFTHANSA TECHNIC, MTU, PILATUS, PRATT & WHITNEY, RATIER-FIGEAC, REVIMA, REVIMA-APU, ROLLS-ROYCE, RUAG, SAFRAN GROUP (SAFRAN AIRCELLES, SAFRAN CERAMICS, SAFRAN TRANSMISSION SYSTEMS, SAFRAN LANDING SYSTEMS, SAFRAN AIRCRAFT ENGINES, SAFRAN AERO BOOS- TERS, SAFRAN HELICOPTER ENGINES), SAMC, SIKORSKY, SONACA, SR TECHNICS, STARCO, STELIA, TAP TECHNIC, TURKISH AIRLINES....



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